



54" Welex Sheet Line and Davis Standard Boulogny Tape Line for Sale



Item # 109101

3187-1 54" Welex 5 Layer Extrusion Sheet Line

Used 54" Welex 5 layer sheet line consisting of the following:

Mcguire Blender Feeder

- (1) 3.5" Welex extruder, 36:1 l/d, vent with dc motor and screen changer
- (2) 2.5" Welex extruders, 30:1 l.d with dc motors
- (1) 2" Welex extruder, 24:1 l/d with dc motor.
- (1) 1.25" Welex extruder, 24:1 l/d with dc motor.
- (1) Welex Co-Ex die block.
- (1) 53" EDI flex lip sheet die with R bar.
- (1) Welex vertical sheet stack with (3) 18" diameter x 54" roll faced cored rolls with rotary units, high polished rolls.
- (1) NEC thickness gauge.
- (1) Cooling conveyor.
- (1) Welex Pull roll stand with rubber nip roll.
- (1) Welex Shear.
- (1) Welex two position winder.

System set up for 5 layer, Welex Co-Ex block capable of 7 layers, producing a sheet 10mm - 150mm thick at 700#/hour.



Item # 109102

3187-2 Davis Standard Boulogny Tape Line

Used Davis Standard Boulogny stretch tape extrusion line consisting of the following:

- (1) 2.5" Davis Standard extruder, 30:1 l/d, air cooled, with dc motor
- (1) tape die
- (1) Water quench tank
- (1) Boulogny pull roll stand with air knife and tape slitter and delustering.
- (1) Boulogny three fold Godet roll stand.
- (1) Boulogny reheat oven.
- (1) Boulogny orientation and relaxation Godet roll stand with Fibrillation capability.
- (1) Boulogny reheat, relax, and/or set Godet roll stand.
- (1) Boulogny three position winder stand with delustering and fibrillation integrated controls. Boulogny model# 385ASX, serial# 7800. Line produced 190# of PP/hour.



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